

# Work Order ID 54863

January 4, 2010 11:06:21 AM



Page 1

Item ID: D2232-3

Accept



Setup Start



Revision ID:

Item Name: Basket Hinge

Stop



Start Date: 1/05/10 Start Qty: 12.00



Cust Item ID:

Required Date: 1/11/10 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2232

Rev C

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2232 ☐ Dwg Rev: C ☐ Prog Rev: C ☐ 2-  
Deburr if necessary

304.125

B 10-1-7



110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 10-1-7

120

QC8- Inspect parts - second check

0.00



QC

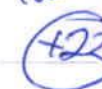
Memo

0.00

Quality Control

=> S. 10/10/07

counters





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Page 2

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Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Small Fab

Small Fab

~~Small Fab~~

~~Memo  
Debur~~

0.00

0.00

140



Packaging

Packaging

Identify as per dwg & Stock Location: Basket

Memo

0.00

0.00

22 PD 10.01.08

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/01/08

PD 10-1-08

22



# Picklist Print

January 4, 2010 11:06:20 AM

Page 1

Work Order ID: 54863

Parent Item: D2232-3

Parent Item Name: Basket Hinge


Comments:

Start Date: 1/05/10

Required Date: 1/11/10

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA  304/316 0.125 Sheet		Purchased	No			100	sf	102.7791	0.8766	1.7		

B 10-1-7

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

MAT

112663

102.7791

102.7791

112663

22







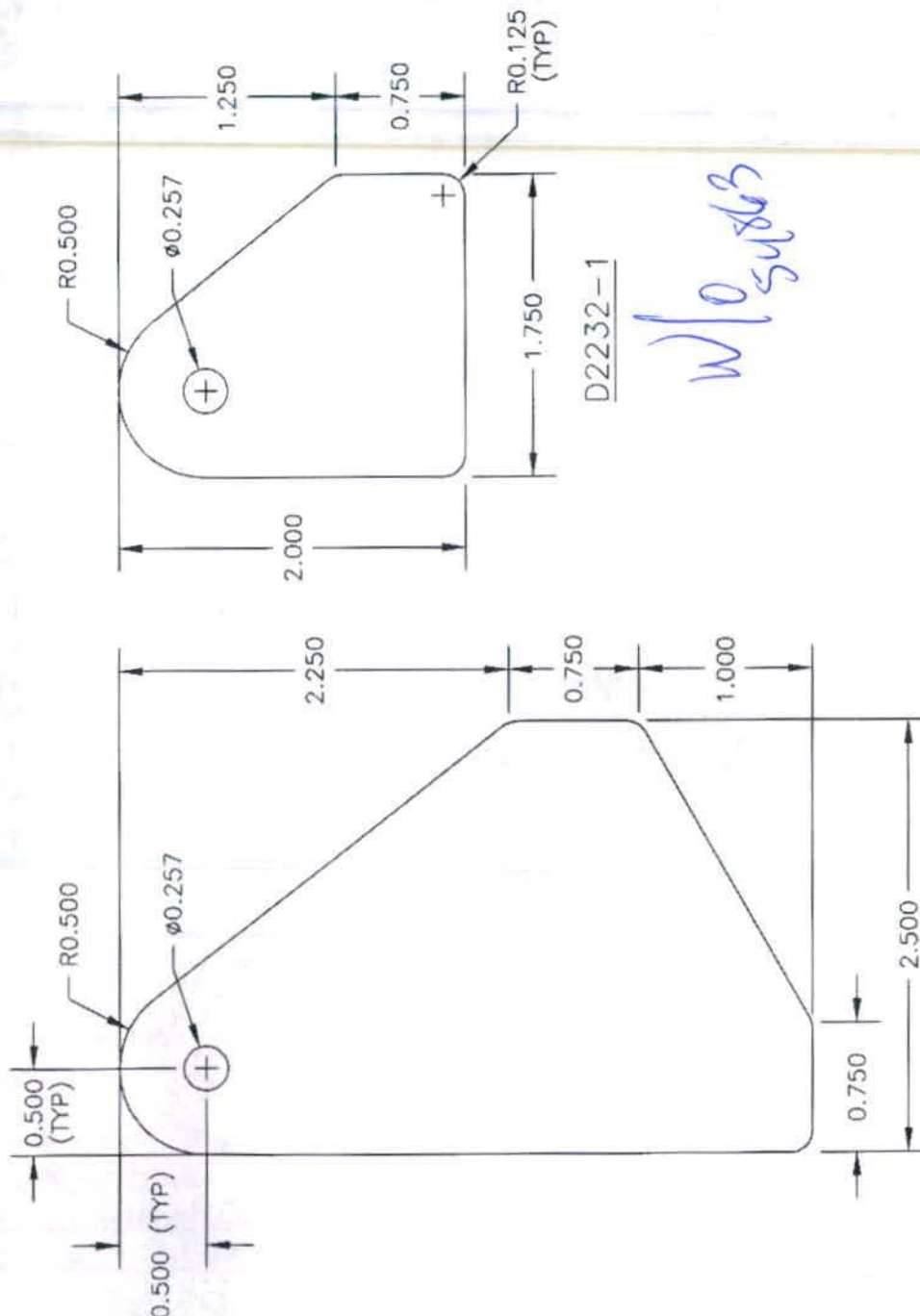






DESIGN	DRAWN BY <i>KIE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>W</i>	APPROVED <i>KIE</i>	DRAWING NO. D2232	REV. C SHEET 1 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	

RELEASED  
98.05.07 *KE*



D2232-1

*w/o sybs*

D2232-3

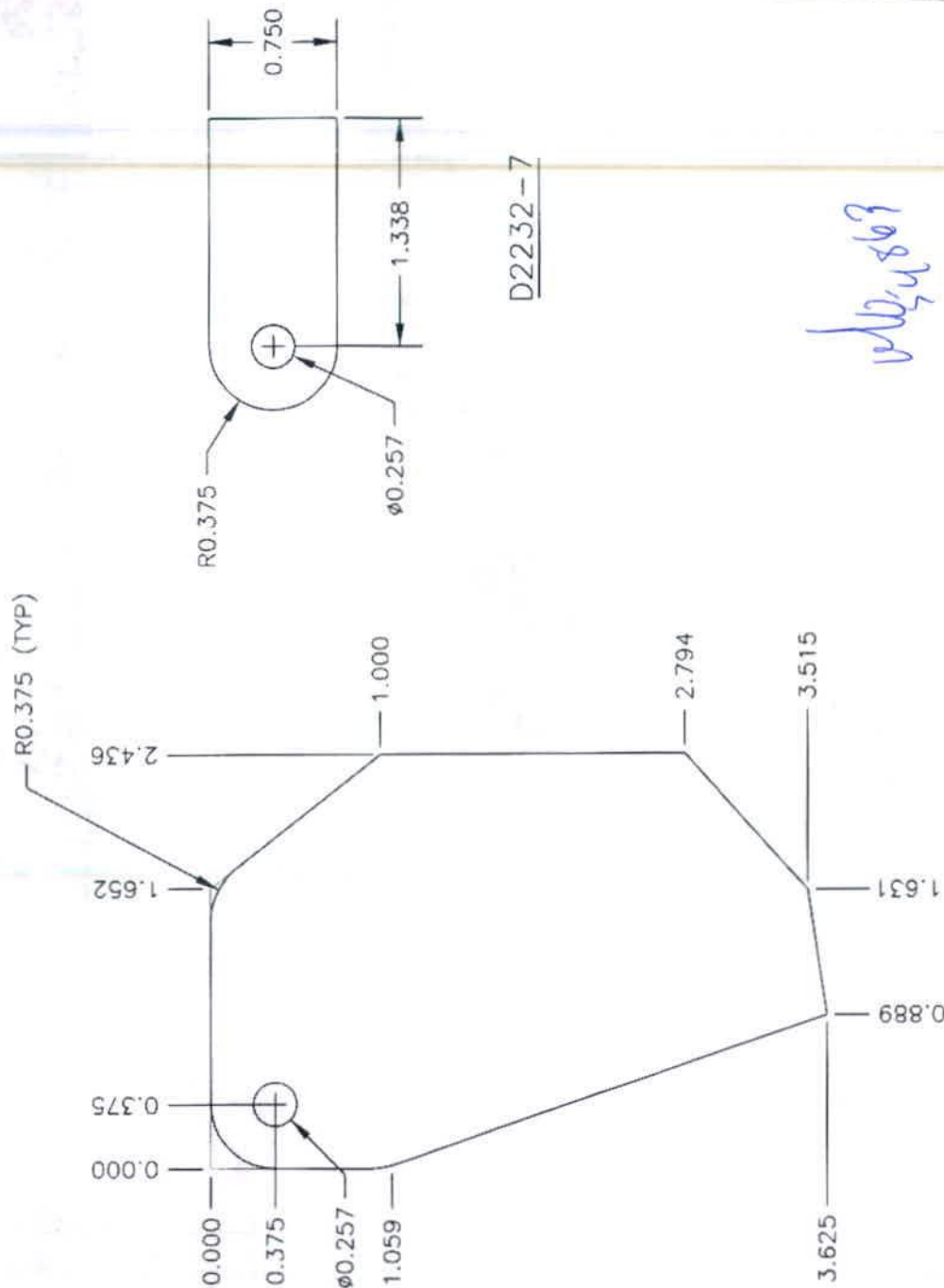
MATERIAL: AISI 304/316 SS 0.125 THICK





DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2232	REV. C SHEET 2 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1

RELEASED  
98.05.05 KE



MATERIAL: AISI 304/316 SS 0.125 THICK

